



Ingots

Length	604mm	23.8"
Width	127mm	5.0"
Height	49mm	1.9"
Weight	6kg	13.2lb



Bundles

Length	1224mm	48.2"
Width	607mm	23.9"
Height	990mm	39.0"
Weight	1020kg	2249lb



n.b. per bundle: 170 pieces, 17 layers

ELEMENT	AZ91D	AM60B	AM50A
Al %	8.5 – 9.5	5.6 – 6.4	4.5 – 5.3
Zn %	0.45 – 0.9	0.20 max	0.20 max
Mn %	0.17 – 0.40	0.26 – 0.50	0.28 – 0.50
Si %	0.08 max	0.08 max	0.08 max
Fe %	0.004 max	0.004 max	0.004 max
Cu %	0.025 max	0.008 max	0.008 max
Ni %	0.001 max	0.001 max	0.001 max
Be %	0.0005 – 0.0015	0.0005 – 0.0015	0.0005 – 0.0015
Others (each)	0.01 max	0.01 max	0.01 max
Mg %	Remainder	Remainder	Remainder

To meet ASTM B93/B 93M – 06 Alloys for Diecasting

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